

Transfer Instructions for:  
**FOREVER Ink-Jet Basic WT**  
 for LIGHT GARMENTS (100% COTTON)



**PRINT SETTINGS:**

- **Only** for use in Ink-Jet printers and with dye-based or pigment inks.
- **Image Mode:** Mirror Image



**TRANSFER SETTINGS:**

	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>
PRESSURE	<b>3 bar (43.5 PSI)</b>	<b>Medium</b>
TEMPERATURE	<b>175°C (345°F)</b>	<b>175°C (345°F)</b>
TIME	<b>20 Seconds</b>	<b>20 Seconds</b>



**TRANSFER APPLICATION:**

- **Place** the textile on the lower plate of the transfer press.
- **Pre-Press** the t-shirt for a few seconds.
- **Place FOREVER Ink-Jet Basic WT** onto the t-shirt.
- **Press** for 20 seconds.
- **Peel off** the transfer paper after cooling down completely, then smoothly and evenly peel away the backing paper.



**WASHING:**

- Wash inside out in cold wash cycle.



**IRONING:**

- When Ironing cover the print with baking paper



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

**Important advice for double-sided printing on textiles:**

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.